

Shri Rawatpura Sarkar University, Raipur



Examination Scheme & Syllabus for B.Tech in Mechanical Engineering

Semester-V

(Effective from the session: 2022-23)



Four Years B.Tech. Programme Scheme of Teaching and Examination B.Tech. Fifth Semester Mechanical Engineering Outcome Based Education (OBE) and Choice Based Credit System (CBCS) (Effective from the session: 2022-23)

S.N Course Code		Course Title		Iouı r we	s ek	Credit	Examinat	Sem End Exam		
		Course 1 me	L	Т	Р		Continuous Evaluation	Sem End Exam	Total	Duration (Hrs)
1.	BENME501T	Machine Design – I	3	1	-	4	30	70	100	3
2.	BENME501P	Machine Design-I Lab	-	-	4	2	15	35	50	-
3.	BENME502T	Turbo Machinery	3	1	-	4	30	70	100	3
4.	BENME503T	Dynamics of Machines	3	1	-	4	30	70	100	3
5.	BENME503P	Dynamics of machines-Lab	-	-	4	2	15	35	50	-
6.	BENME504T	Fluid Machinery	3	1	-	4	30	70	100	3
7.	BENME504P	Fluid Machinery -Lab	-	-	4	2	15	35	50	-
8.	BENME505T	Manufacturing Science - II	3	1	-	4	30	70	100	3
9.	BENME505P	Manufacturing Science -Lab	-	-	4	2	15	35	50	-
10	BENME506T	Operations Research	3	1	-	4	30	70	100	3
						32			800	



Course Title	MACHINE DESIGN – I									
Course Code	BENME501T									
Course	L	Т	Р	ТС						
Credits	3	1	-	4						
Prerequisit es	Under Numer materi	stand rical a als.	ing anal	of basi ysis, pl	c concept of Engineering Mechanics, Strength of material, hysics, proper selection and use of various properties of					
	This c • To phy	ours choo /sical	e wi se p and	i ll enab proper r d mecha	le students to: naterials to different machine elements depending on their anical properties.					
Course	• To design and analyze basic elements of machine e.g. key, shaft and axle.									
Objectives	• To design and analyze various type of joints for members with axial load									
	• To design and analyze couplings and clutches for members in torsion									
	• To design and analyze threaded fastener and power screws									
	• To design and analyze riveted and welded joint									
	UNIT – I									
	General Considerations:									
	Selection of Materials, Design Stress, Factor of Safety, Stress concentration factor intension, bending and torsion, theories of failures. Notch sensitivity, design stress for variable and repeatedloads, fatigue stress concentration factor, endurance diagrams.									
Course Contents	UNIT - II									
	Basic joint, c Keys a coupli coupli	Elem lesign and (ngs, o ng.	n of C ou desi	s Desig Knuck plings: gn of fl	n: Design of socket-spigot cotter joint, sleeve and cotter le joint. Types of keys, design of keys, design of splines.Types of ange and flexible couplings, compression coupling, muff					
	UNIT	- III								



	Shafts and Axles: Transmission shaft, Design against static load, Design for strength, rigidity and stiffness, design under continuous loading for fatigue.									
	Clutches: Friction clutches, Friction materials, Torque transmitting capacity, Single & Multiple plate clutch, Centrifugal clutches.									
	UNIT - IV									
	Threaded fasteners: Geometry of thread forms, terminology of screw threads and thread standards, specifications of steel bolts, initial tension, and relation between bolt tension and torque, design of staticallyloaded tension joints, design of bolted joints due to eccentric loading.									
	Power Screws: Power screws, Force analysis-square and trapezoidal threads, Collar friction, Stresses in screw, coefficient of friction, efficiency of thread.									
	UNIT - V									
	Riveted Joints: Types of rivet heads, types of riveted joints, failure of riveted joint, strength of rivet joint, efficiency of riveted joint, design of riveted joint for boiler.									
	Welded joints: Types of welded joints, stresses in butt and fillet welds, strength of welded joints, location anddimension of weld design, eccentrically loaded joint, welded joint subjected to bending moment, designprocedure, fillet welds under varying loads, stress relieving techniques.									
Course outcomes	 After the completion of course: Apply knowledge of machine design for understanding, formulating and solving engineering problems. Acquire knowledge and hands-on competence in applying the concepts in the design and development of mechanical systems. Demonstrate creativeness in designing new systems components and processes in the field of engineering in general and mechanical engineering in particular. Identify, analyze, and solve mechanical engineering problems useful to the society. Work effectively with engineering and science teams as well as with multidisciplinary designs. 									
Text Books	 Design of Machine Elements- V.B.Bhandari - TMH, New Delhi Mechanical Engineering Design - Shigley – McGraw Hill, Delhi 									
Reference Books	1. Machine Design - Movnin – MIR Publishers, Moscow									



- 2. Machine Design Fundamental & Application Gope PHI, New Delhi
- 3. Machine Design Sharma & Agrawal Katson, New Delhi
- 4. Principles of Mechanical Design R. Phelan McGraw Hill, New Delhi.
- 5. Machine Design Sundarajamoorthy&Shanmugum– Anuradha Agencies, Chennai



Course Title	TURBO MACHINERY									
Course Code	BEN	BENME502T								
Course	L	Т	Р	ТС						
Credits	4	1	-	4						
Prerequisites	Und	ersta	ndir	g of basi	c concept of Engineering and Applied Thermodynamic.					
Course Objectives	This • 7 • 7	 This course will enable students to: To study classifications of turbo-machines. To study construction and working of different turbo- machines To acquire the knowledge and skill of analyzing different turbo- machines 								
Course Contents	 UNIT – I Impulse Turbine: Steam turbine: Principal of operation of steam turbine, types of impulse turbine, compounding of steam turbine-pressure compounded, velocity compounded and pressure velocity compoundedimpulse turbine. Velocity diagram for impulse turbine, force on the blade and work done. Blade or diagramefficiency, axial thrust, gross stage efficiency. Influence of ratio of blade velocity to steam velocity on bladeefficiency in a single stage impulse turbine. Efficiency of multi-stage turbine. Impulse blade sections, choice ofblade angle. Blade height in velocity compounded impulse turbine. UNIT - II Impulse Reaction Turbine: Velocity diagram, degree of reaction, impulse-reaction turbine with similar blade section and half degree of reaction. (Parson's turbine) Height of reaction turbine blading ,Losses in steamturbine ,Internal losses, blade windage losses or partial admission losses, leakage or clearance losses, loss due to wetness of steam, carry-overloss. , residual loss, radiation loss, external losses-Mechanical friction and bareful turbine 									



UNIT - III

State Point Locus and Reheat Factor:

Stage efficiency of impulse turbines, stage point locus of an impulseturbine, state point locus for multistage turbine, reheat factor. Internal efficiency, overall efficiency, relativeefficiency, Governing of steam turbine. Throttle governing, nozzle governing, bypass governing, combination ofthrottle and nozzle, governing and combination of bypass and throttle governing. Effect of governing on theperformance of steam turbine.

UNIT - IV

Gas Turbine:

Classification of gas turbine. Applications, Simple open cycle gas turbine, Ideal and actual cyclefor gas turbine, polytropic or small stage efficiency, cycle air rate, cycle work ratio, Optimum pressure ratio formaximum specific output in actual gas turbine ,optimum pressure ratio for maximum cycle thermal efficiency, means of improving the efficiency and specific output. Open cycle gas turbine with regeneration, reheat andinter cooling and effect of these modification on efficiency and output. Closed cycle gas turbine.

UNIT - V

Turbo Compressors:

Introduction, classifications of Centrifugal compressors – components, working, velocitydiagrams, calculations of power and efficiencies. Slip factor, surging and choking, power and efficiencies.

Axial Flow Compressor:

Construction and working, velocity diagram, calculation of power and efficiencies.Degree of reaction, work done factor, stalling, comparison of centrifugal and axial flow compressor.

After the completion of course:

Apply knowledge of turbo machinery for understanding, formulating and solving engineering problems.
Acquire knowledge and hands-on competence in the design and development of mechanical systems.
Identify, analysis, and solve mechanical engineering problems useful to the society.
Work effectively with engineering and science teams as well as with multidisciplinary designs.



Text Books	1. Steam and Gas Turbine and Power Plant Engineering-R. Yadav - Central Publishing House, Allahabad						
	2. Turbine, Compressors and Fan- S.M. Yahya - TMH, Delhi						
	1. Gas Turbine – V. Ganeshan – TMH, Delhi						
Reference	2. Fundamental Of Compressible Flow- S.M. Yahya - TMH, Delhi						
Books	3. Gas Dynamics with Application: S.K. Kulshrestha						
	4. Fundamentals Of Compressible Fluid Dynamics- P.Balachandran- PHI, Delhi						
	5. Fundamental of Gas Dynamics-K.L.Yadao-Khanna Publications, Delhi						



Course Title	DYNAMICS OFMACHINES										
Course Code	BE	BENME503T									
Course	L	Т	Р	тс							
Credits	4	1	-	4							
Prerequisites	Unc	lersta	ndiı	ng of basi	c concept of Engineering Mechanics						
Course Objectives	 This course will enable students to: To study types of mechanical governors and to analyze its performance parameters. To apply the theory of balancing to rotating and reciprocating masses. To analyze gyro-effect on moving bodies. To understand the concepts of mechanical vibration. To perform inertia force analysis of machine elements. To draw turning moment diagram of reciprocating engines. To analyze performance parameters flywheel. 										
Course Contents	 UNIT – I Governors: Characteristics of centrifugal governors, Gravity controlled governors, Porter and proell. Spring controlled centrifugal governor: Hartung, & Hartnell governor. Performance parameter: Sensitivity, stability, Isochronisms, Governor Effort and power. UNIT - II Balancing: Balancing of rotating masses, Static and dynamic balancing, Determination of balancing masses in two plane balancing, Balancing of internal combustion engines, Balancing of in-line engines, Firing order, Balancing of V-twin and radial engines, Forward and reverse crank method, Balancing of rotors. UNIT - III 										



Gyroscope:

Gyroscopic forces and couple, gyroscopic effect in Airplanes, Ship motion and Vehicles movingon curved path.

UNIT - IV

Mechanical Vibrations:

One-dimensional, longitudinal, Transverse, and tensional vibrations, Naturalfrequency, Effect of damping on vibrations, Different types of amping.Forced vibration, Forces and displacement, Transmissibility, Vibration Isolation, Vibration sensors: seismometer and Accelerometers, Whirling of shafts with single rotor.

UNIT - V

Inertia force analysis:

Effective force and inertia force on link, Inertia force on reciprocating engine.Inertia force in four bar chain mechanism.

Turning moment diagram and flywheel:

Turning moment diagram for single and multi cylinder internalcombustion engine, Coefficient of fluctuation of speed, Coefficient of fluctuation of energy, Flywheel.

After the completion of course:

- Apply knowledge of Dynamics of machine for understanding, formulating and solving engineering problems.
 - Acquire knowledge and hands-on competence in applying the concepts Dynamics of machine in the design and development of mechanical systems.
- Demonstrate creativeness in designing new systems components and processes in the field of engineering.
 - Identify, analyze and solve mechanical engineering problems useful to the society.
 - Work effectively with engineering and science teams as well as with multidisciplinary designs.

Text Books	3. Theory of Machine- S.S.Rattan - Tata McGraw Hill, New Delhi
	4. Theory of Machines - Thomas Bevan, - CBS/ Cengage Publishers
Reference Books	 Theory of Machines and Mechanism– Uicker, Pennock, &Shigley – Oxford Univ. Press

Course

outcomes



- 7. Theory of Mechanisms and Machines- A. Ghosh, A. K. Mallik EWP Press.
- 8. Mechanism and Machine theory-Ambekar-PHI,Delhi
- 9. Theory of Machine P.L. Ballaney Khanna Publishers, New Delhi
- 10. Theory of Machine -JagdishLal- Metro Politan Books, New Delhi



Course Title	FLU	FLUID MACHINERY								
Course Code	BEI	BENME504T								
Course	L	Т	P	ТС						
Credits	4	1	-	4						
Prerequisites	Und Eng	Understanding of basic concept of calculus, linear algebra, physics and Engineering Mechanics.								
	Thi	s cou	rse	will enab	le students to:					
	•]	Гo un	der	stand bou	ndary layer theory.					
	•]	Го foi	rmu	late basic	equations for impact of free jets.					
Course Objectives	•]	Γo un Γurbi	ders nes.	stand con	struction and working and performance of various					
	• To understand construction and working & performance of various Pumps.									
	• To solve and analyze a variety of fluid mechanics and fluid machinery related problems.									
	UN	IT I								
	Boundary Layer Theory:									
	Boundary layer definition and characteristics, momentum equation, Laminar andturbulent boundary Layer, Total drag, separation and control. Flow around submerge bodies Force exerted byflowing fluid on a body: Drag and lift; stream lined and bluff body, Drag on sphere and cylinder, circulationand lift on circular cylinder, lift of an air foil, induced drag.									
	UNIT II									
Course Contents	Impact of Free Jets: Impulse momentum principle, force exerted by the jet on stationary flat and curvedplate, hinged plate, moving plate and moving curve vanes, jet propulsion of ship. Impulse Turbine: Classification of turbine, impulse turbine, Pelton wheel, Construction working, workdone, head efficiency and Design aspects, Governing of impulse turbine. UNIT III									
	Rac don	dial fl e,effi	ow cier	reaction t cy, desig	urbine, Francis turbine: construction, working, work n aspect, advantages & disadvantages over Pelton wheel.					



	Axial flow reaction turbine Propeller and Kaplan turbine, bulb or tubular turbine, draft tube, specific speed, unit quantities, cavitation,degree of reaction, performance characteristics, surge tanks, governing of reaction turbine. UNIT IV Centrifugal Pumps: Classification of Pumps, Centrifugal pump, Construction, working, work done, heads,efficiencies, multistage centrifugal pump, pump in series and parallel, specific speed, characteristic, netpositive suction head, cavitation.								
	Divit V Deciproceting Pumps:								
	Classification, component and working, single acting and double acting pump, discharge, work-done and power required, slip & coefficient of discharge, indicator diagram, air vessels.								
	After the completion of course:								
Course outcomes	 Apply knowledge of fluid mechanics and fluid machinery for understanding, formulating and solving engineering problems. Acquire knowledge and hands-on competence in applying the concepts of fluid mechanics and fluid machinery in the design and development of mechanical systems. Identify, analysis, and solve mechanical engineering problems useful to the society. Work effectively with engineering and science teams as well as with multidisciplinary designs. 								
Text Books	 Fluid Mechanics and Fluid Power Engineering – D.S. Kumar– Kataria& Sons –Delhi 								
	2. Fluid Mechanics- Yunush A Cengel, John M. Cimbala- TMH, Delhi								
Reference Books	 A text of Fluid Mechanics – R. K. Rajput – S. Chand & Company Ltd., Delhi Fluid Mechanics & Hydraulics Machines-R.K.Bansal- Laxmi Publications, Delhi Mechanics of Fluid – B.S. Massey – English Language Book Society (U.K.) Introduction to Fluid Mechanics and Fluid Machines – S.K. Som and G. Biswas- TMH, Delhi Hydraulics and Fluid Mechanics Including Hydraulic Machine- PN Modi, & SM Seth-Standard, Delhi Hydraulic Machines: Fundamentals of Hydraulic Power Systems – P. Kumar – BSP Books Pvt, Ltd., Hyderabad 								



Course Title	MA	MANUFACTURINGSCIENCE - II							
Course Code	BEN	BENME505T							
Course	L	Т	P	ТС					
Credits	4	1	-	4					
Prerequisites	Und Eng	Understanding of basic concept of selection of various material properties, Engineering Mechanics and Thermodynamic.							
	Thi	s cou	rse	will enab	le students to:				
	•]	Го un	der	stand grin	ding and other surface finishing operations.				
Course	•] 8	Fo un ipplic	der: atic	stand vari ons.	ous non conventional machining processes and their				
Objectives	•]	Го ge	t kn	owledge	of various metal forming processes.				
	• To understand principle of sheet metal forming operations.								
	• To understand the process of Gear Shaping and Gear Hobbing.								
	• To understand the design considerations of Jigs and Fixtures.								
	UNIT I								
	Grinding:								
	Processes. Grinding wheels, compositions- abrasives, bonding materials. Grinding wheelcharacteristics-abrasive type, grain size, bonding material, structure, and grade. Wheel specification and selection.Wheel life. Types of grinding operations, design consideration for grinding, specification of grinding wheel, processparameters, economics of grinding.								
Course	Surface finishing operations:								
Contents	Honing, lapping, super finishing, polishing, buffing, process parameters and attainable grades of surface finish.								
	UNIT II								
	Unc	onve	ntio	onal Mac	hining:				
	Advantages, application and limitation, Processes- Electro Discharge Machining(EDM), Electro Chemical Machining (ECM), Ultrasonic Machining (USM), Abrasive Jet Machining (AJM),Electron Beam Machining (EBM), Laser Beam Machining (LBM), Electro Chemicalgrinding(ECG) .Mechanics ofmetal removal, tooling, equipment, process parameters and surface finish obtained &								



specific applications.

UNIT III

Introduction to metal forming:

Classification, Hot and Cold working.

Forging:

Principle. Forging operations, drawing out and upsetting. Types of forging method-smith, drop, press andmachine forging. Forging equipment. Forging dies. Tools and fixture of forging, forging dies. Forging design,Forging designs factors. Drop forging die design, Upset forging die design. Forging practice – sequence of steps.Forging defects. Inspection and testing of forged parts.

Extrusion:

Principle, extrusion processes-hot extrusion, cold extrusions. Process parameters. Extrusion equipment.Extrusion of seamless tubes. Extrusion defects.

UNIT IV

Rolling :

Principle, classification of rolled products, Types of rolling mills, rolling mill train components, Roll passequences-break down passes, roughing passes, finishing passes. Roll passes design for continuous mill. Rollseparating force. Rolling load calculation. Power required in rolling. Effect of front and back tensions. Effect offriction. Shape rolling operations-ring rolling, thread rolling. Defects in rolled products.

Drawing:

Principle, Wire drawing, tube drawing. Drawing equipments and dies. Calculation of drawing load andpower requirement.

UNIT V

Sheet metal forming

Types of presses: Selection of press, components of a simple press, press working operations – shear, bending.

Shearing operations: Blanking, piercing, trimming, shaving, nibbling and notching .Calculation of punching forceand shear force. Punch and die size calculation.

Drawing operation: Principle of operation. Draw die design.

Bending operation: Principle of operation. Bend allowances. Bending force.



	Length of sheet estimation. Bendradius. Spring back effect.									
	Other operation: Spinning. Stretch forming, Embossing and Coining.									
Course outcomes	 After the completion of course: Acquire knowledge and hands on competence in applying concept of manufacturing science in design and development of mechanical and other engineering systems. Skillfully use modem engineering tools and techniques for mechanical engineering design, analysis and application. Demonstrate creativeness in designing new system components and processes in the field of engineering in general and mechanical engineering in particular. Work effectively with engineering and science teams as well as with multidisciplinary design. 									
Text Books	 Manufacturing Technology (Vol I & II) – P.N. Rao – Tata McGraw Hill Pub. Company, New Delhi A Text Book of Production Technology (Manufacturing Processes) – P.C. Sharma – S. Chand and Company Ltd., New Delhi 									
Reference Books	 Manufacturing Engineering and Technology – S. Kalpakjian& S.R. Schmid – Addision Wesley Longman, New Delhi Tool Engineering & Design – G.R. Nagpal – Khanna Publishers – New Delhi A Text Book of Production Technology – O.P. Khanna – Dhanpat Rai & Sons, New Delhi Manufacturing Science – A. Ghosh & A.K. Mallik – East West Press Pvt. Ltd., New Delhi Production Technology – R.K. Jain – Khanna Publishers, New Delhi 									



Course Title	OPERATIONSRESEARCH								
Course Code	BEI	NME	506	T					
Course	L	Т	Р	TC					
Credits	4	1	-	4					
Prerequisites	Und Ana	Understanding of basic concept of calculus of several variables, Numerical Analysis and Engineering Mathematics.							
	Thi	s cou	rse	will enab	le students to:				
Course	• 1	Under operat	rstai tion	nd definit s research	ion, scope, objectives, phases, models & limitations of n.				
Objectives	• To understand different application areas of operations research like transportation problem, assignment model, sequencing models, dynamic programming, game theory, replacement models & inventory models								
	UNIT I								
	Intr	oduc	ction	1:					
	Various stages of O.R., Fields of application, optimization and its classification. GeneralLinear Programming Problems- Introduction, maximization and minimization of function with or withoutconstraints, formulation of a linear programming problem, graphical method and simplex method, Big Mmethod degeneracy, application of L.P.P. in Mechanical Engineering.								
	UNIT II								
Comme	The Transportation Problems:								
Contents	Mathematical formulation computational procedures, Stepping stonemethe Modified Distribution Method, Vogels Approximation Method, Solution balanced and unbalancedtransportation problems and case of Degeneracy.								
	The Assignment Problems:								
	Mat assi prot	hema gnme olems	ntica entpi s.	l form roblems,	ulation of assignment problems, solution of traveling salesman problems, Air crew Assignment				
	UN	ITI	I						
	Wa	iting	Lin	e Theory	/:				
	Bas	ic qu	eui	ng proce	ss, basic structure of queuing models, some commonly				



	knownqueuing situations Kendall's service time, solution to M/M/1: _/FCFS models.
	Network Analysis:
	CPM/PERT, Network Representation, Techniques for drawing network. Resourcesmoothing and leveling, project cost, Optimum project duration, project crashing, updating, Time estimationin PERT.
	UNIT IV
	Game Theory:
	Introduction, two person zero sum game, methods for solving two person zero sum game:when saddle point exists, when no saddle point exists, solution of 2xn and mx2 game.
	Simulation:
	Basic concept of simulation, applications of simulation, merits and demerits of simulation, Monte Carlo simulation, simulation of Inventory system, simulation of Queuing system.
	After the completion of course:
Course outcomes	 Identify and develop operational research models from the verbal description of the real system. Understand the mathematical tools that are needed to solve optimization problems. Use mathematical software to solve the proposed models Develop a report that describes the model and the solving technique, analyze the results and propose recommendations in language understandable to the decision-making processes in Management Engineering. A student will be able use knowledge of operations research to solve transportation problems, assignment problems, sequencing problems, dynamic programming & game theory.
Text Books	 Operation Research, SasienYaspan Operation Research – N. D. Vohra – TMH Operation Research – Hira & Gupta – S. Chand & Co. Engineering Optimization: Theory and Practice- S.S.Rao- New Age Publishers.
Reference Books	 Operation Research – H. Gillette – TMH, New Delhi Operations Research – Hamdy.M. Taha – TMH, New Delhi



- 3. Fundamentals of Operation Research AckofSasieni Dhanpat Rai & Sons.
- 4. Quantitative Approach to Management Lovin and Krit Patrick TMH
- 5. Operation Research–S.D. Sharma S. Chand & Com. New Delhi



Course Title	MACHINE DESIGN-I LAB									
Course Code	BENME501P									
Course	L	Т	Р	ТС						
Credits	-	-	4	2						
	Thi	s cou	rse	will enab	le students to:					
Course Objectives	• To teach students how to apply the concepts of stress analysis, theory of failure and material science to analyze, and/or select.									
	•] €	Fo illı empha	ustra asiz	ate to stud e the need	lents the variety of mechanical components available and d to continue learning.					
	List	t of E	xpe	riments/.	Activities:					
	1. Select a daily use product and design the conceptual design by applying the design process taking the controllingparameters									
	2. Make a list of mechanical components and know their materials and suggest some alternative materials for theeach one of them.									
	3. Find a flange coupling in the college laboratory and justify its design by actual measurements									
	4. Design a shaft used in some practical application, by actual working and loading conditions									
	5. Justify the design of single plate clutch of an engine assembly									
Course Contents	6. Design a wall bracket, which is being used in real life by actual measurement of load									
	a. Welded joints									
	b. Riveted and bolted joints									
	7. In addition, justify your findings.									
	8.	8. Design a screw jack.								
	9.	9. Design a software in some high level language or excel sheets for design of a component								
	9. Mini Project: Each student will be given a real life problem for the complete design of a subsystem/system usingeither manual calculation with the help of design handbook or through computer programme, if needed. This willbe done as home assignment to be submitted at the end of the semester.									



Equipments/ Machines Required	Study work
Course outcomes	 After the completion of course: The students will demonstrate the ability to apply the fundamentals of stress analysis, theories of failure and material science in the design of machine components. The students will demonstrate the ability to make proper assumptions, perform correct analysis while drawing upon various mechanical engineering subject areas. Specifically, the students will demonstrate the preceding abilities by performing correctly: The design, analysis and sizing of shafts The selection, sizing and analysis of springs The selection of bearing types, and sizing and analysis of rolling element bearings The selection, sizing, design , and analysis of other mechanical components/systems



Course Title	DYNAMICS OF MACHINES-LAB									
Course Code	BEN	BENME502P								
Course	L	Т	Р	ТС						
Credits	-	-	4	2						
Course Objectives	 This course will enable students to: To teach students concept of generalized forces and the principle of virtual work. To teach students concept of static and dynamic mass balancing and flywheels. To introduce the approaches and mathematical models used dynamical analysis of machinery. 									
Course Contents	List per: 1. 2. 3. 4. 5. 6. 7. 8. 9. 10.	 analysis of machinery. List of Experiments to be Performed (Minimum ten experiments are to be performed by each student) 1. To find out the oscillations of simple pendulum with universal vibration apparatus. 2. To find out the oscillations of Compound pendulum with universal vibration apparatus. 3. To find out the radius of gyration of bi-filler suspension with universal vibration apparatus. 4. To find out undamped torsional vibrations of single rotor system with universal vibration apparatus. 5. To find out the frequency of damped torsional vibration of single rotor system with universal vibration apparatus. 6. To measure the frequency of torsional vibrations of single rotor system with universal vibration apparatus. 7. To find out free vibration of torsional vibrations of double rotor system with universal vibration apparatus. 8. To find out free vibration of helical coiled spring with universal vibration apparatus. 9. To study forced damped vibration of a spring mass system and simple supported beam with universal vibration apparatus. 10. To find out the Gyroscopic couple and prove the Gyroscopic law with 								
	11.	11. To find out the Power and effort of Proel, Porter & Hartnell Governor with Governor Apparatus.								



	12. To find out the critical speed for different diameters of shaft by whirling of shaft apparatus.
	13. To verify the static and dynamic balancing for different planes and masses by balancing apparatus.
	LIST OF EQUIPMENTS/MACHINES REQUIRED
	1. Universal Vibration Apparatus
Fauinments/	2. Whirling of Shaft Apparatus.
Machines Required	3. Balancing Apparatus (Both Static & Dynamic)
	4. Epicyclic Gear Train and Holding Torque Apparatus
	5. Gyroscope apparatus
	6. Governor apparatus with differential attachments
	After the completion of course:
	• Mastery of the knowledge in dynamics of planar mechanism.
Course outcomes	• Analyze static and dynamic force analysis of mechanisms.
	• Take notice of importance of the balancing and learn procedures of the basic balancing.
	• Ability to understand the implications of computed results in dynamics to improve the design of a mechanism



Course Title	FLUID MACHINERY -LAB								
Course Code	BEN	BENME504P							
Course	L	Т	P	ТС					
Credits	-	-	4	2					
	Thi	This course will enable students to:							
Course	• The objective of this laboratory is to determine the various parameters related to fluid flow in pipes and in open channels.								
Objectives	• To impart practical exposure on the performance evaluation methods of various flow measuring equipment and hydraulic turbines and pumps.								
	List and	t of H thre	Exp e st	eriments/ udies are	Studies to be Performed (Minimum seven experiments to be performedby each student)				
	1. P	erfor	mar	ice charac	teristics of Pelton wheel turbine.				
	2. Performance characteristics of Francis turbine.								
	3. Performance characteristics of Kaplan turbine.								
	4. Performance characteristics of variable speed centrifugal pump.								
	5. Performance characteristics of rated speed centrifugal pump.								
	6. Performance characteristics of multistage centrifugal pump.								
Course	7. Study of Wind Tunnel (Open Circuit blower type)								
Contents	8. Determination of Lift and drag force over an air foil.								
	9. To study the working of fluidic devices (Analog and Digital)								
	10. To study the Hydraulic Accumulator								
	11. To study the Hydraulic Intensifier								
	12. To study the Hydraulic Crane								
	13. To study the Hydraulic lift								
	14. To study the Hydraulic Ram								
	15.	To st	udy	the Jet P	ımp				
	16. To study the Air Lift Pump								
Fauinments/	List	t of E	qui	pments/N	Iachines Required:				
Machines	1.	Pelto	on V	heel Tur	bine				
Required	2. Francis Turbine Test Rig								



	3. Kaplan Turbine Test Rig
	4. Variable Speed Centrifugal Pump Test Rig
	5. Rated Speed Centrifugal Pump Test Rig
	6. Multi Stage Centrifugal Pump Test Rig
	7. Reciprocating Pump Test Rig
	8. Complete setup of Wind Tunnel (Open circuit blow type) with minimum wind speed not less than 30m/sec.
	9. Fluidic devices (Analog and Digital)
	10. Airofoil with the provision of measurement of pressure distribution over the surface.
	11. Cut section model of Hydraulic Accumulator
	12. Cut section model of Hydraulic Intensifier
	13. Cut section model of Hydraulic Crane
	14. Cut section model of Hydraulic Lift
	15. Cut section model of Hydraulic Ram
	16. Cut section model of Hydraulic Jet and Air lift pump.
	After the completion of course:
	 The laboratory provides training to undergraduate and graduate students in flow measurements. The areas of research include flow imaging, control, jets and wakes, microscale transport, and interfacial fluid dynamics.
<i>a</i>	• Perform experiments to determine the coefficient of discharge of flow measuring devices
Course outcomes	 Conduct experiments on hydraulic turbines and pumps to draw characteristics.
	• Test basic performance parameters of hydraulic turbines and pumps and execute the knowledge in real life situations
	• Determine the energy flow pattern through the hydraulic turbines and
	pumps.
	• Exhibit his competency towards preventive maintenance of hydraulic turbines.



Course Title	MANUFACTURING SCIENCE -LAB									
Course Code	BENME505P									
Course	L	Т	Р	ТС						
Credits	-	-	4	2						
Course Objectives	 This course will enable students to: This course is to give a broad understanding of conventional and non-conventional machining processes with an emphasis on the characterization techniques. This course also familiarizes students with the scientific principles governing various machining processes. 									
	List of Experiments to be Performed (Minimum ten experiments are to be performed by each student) Foundry									
	1. Moulding of a multi-piece pattern by green sand moulding									
	2. Making a mould (with core) and casting.									
	Machine Tool									
	3. Taper turning in a Lathe									
	4. Thread cutting in Lathe									
	5. Slot cutting in Shaper									
	6. Gear cutting in milling machine using indexing head.									
Course	7. Alignment testing of Lathe									
Contents	8. Drilling, boring and reaming of a hole.									
	Cutting Tool									
	9. Study of turning tool of Lathe (Tool signature)									
	10. Study of twist drill									
	Welding									
	11.	11. Joining MS plates by arc welding (SMAW,MIG)								
	12. Joining metal sheet by resistance welding									
	13. Joining metal by soldering/brazing									
	Inspection and Testing									
	14.	Inspe	ctio	n of casti	ng defect and welding defects					



	15. Non destructive testing of casting and welding defects							
	LIST OF EQUIPMENTS/MACHINES REQUIRED							
	1. Moulding equipment							
	2. Melting facility							
	3. Lathe							
Fauinments/	4. Shaper							
Machines	5. Drilling Machine							
Required	6. Milling Machine							
	7. Reamers							
	8. Arc welding equipments							
	9. Soldering /Brazing equipments							
	10. Non destructive testing equipments							
	After the completion of course:							
Course outcomes	 Understand the idea for selecting materials for patterns. Types and allowances of patterns used in casting and analyze the components of moulds. Design core, core print and gating system in metal casting processes Understand the application of arc and gas welding in industries, solid state and resistance welding processes. To understand the working principle of inert and solid type welding process Develop process-maps for metal forming processes using plasticity principles. Identify the effect of process werighted to menufacture defect free 							
	principles. Identify the effect of process variables to manufacture defect free products.							